



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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RBEA62309-9
Job Sheet 197485



Part No: RBEA62309-9

Job Qty: 18 pcs

Part Name: Bottom Shelf Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/9/19

Job Tracking No:

Due Date: 8/9/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEA62309 Rev.T IPP Rev. A 19.02.28 New issue DP Verify DD/IPP Rev. B 19.04.01 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	18 pcs	8/9/19	8/9/19	0.00	7.20	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	18 pcs	8/9/19	8/9/19	0.00	0.00	QC 5 - 10		JUL 17 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	18 pcs	8/9/19	8/9/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		



Container No: S198484



Part: RBEA62309-9

Job No: 197485

Serial No/Batch: S198484

Revision: T

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/16/19

DAS
81
9-89

					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	18 pcs	8/9/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op **100** - Engrave placard using LASER engraver as per DWG. Sheet 12. ***NOTE*** Use PDF.
 Descriptions: **110** - QC5- Inspect part completeness to step on W/O
120 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	11.9880 sf (.666 ea)	100-Small Fab - 1	5:51069

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	LM922402	12	102	0

Part Specifications

Specifications could not be found.

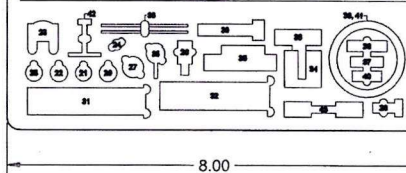
Plex 7/9/19 9:52 AM Dart.lajeunesse.marie

8 7 6 5 4 3 2 1

R0.25
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RBEA62309 - BOTTOM SHELF			
ITEM	PARTS	DESCRIPTION	QTY
21	RBEA62309-000-00	INSPECTOR BRACE RETURNING NUT WRENCH	1
22	RBEA62309-000-00	TIR HUB SOCKET	1
23	RBEA62309-000-00	TIR BODY EXTRACTOR TOOL	1
24	RBEA62309-000-00	TAL WRENCH WRENCH	1
25	RBEA62309-000-00	TAL WRENCH WRENCH	1
26	RBEA62309-000-00	TIR HUB EXTRACTOR REPLACEMENT TOOL	1
27	RBEA62309-000-00	ROTATING STAR REPLACEMENT WRENCH	1
28	RBEA62309-000-00	TAL ROTOR HUB INSERT TOOL	1
29	RBEA62309-000-00	EXTRACTOR	1
30	RBEA62309-000-00	TIR BLADE LOCK PICTURE	1
31	RBEA62309-000-00	BRACKET PLATE BRACKETING TOOL LONG BRACE	1
32	RBEA62309-000-00	BRACKET PLATE BRACKETING TOOL SHORT BRACE	1
33	RBEA62309-000-00	MR. PENDING TOOL	1
34	RBEA62309-000-00	INCLINOMETER	1
35	RBEA62309-000-00	TIR DRIVE SHAFT BEARING FLANGE GAUGE	1
36	RBEA62309-000-00	DEFLECTION CLIP ASSEMBLY	1
37	RBEA62309-000-00	TIR DRIVE TUBE GULL ASSEMBLY	1
38	RBEA62309-000-00	TIR DRIVE TUBE GULL ASSEMBLY	1
39	RBEA62309-000-00	TIR DRIVE TUBE HOSE ASSEMBLY	1
40	RBEA62309-000-00	SHIMMER & HYDRAULIC DRIVE TUBE GULL ASSEMBLY	1
41	RBEA62309-000-00	SHIMMER & HYDRAULIC DRIVE TUBE HOSE ASSEMBLY	1
42	RBEA62309-000-00	ARMATURE SHIMMER STRUT	1
43	RBEA62309-000-00	LINEAR SCALE	1



RBEA62309-9 BOTTOM SHELF PLACARD

8

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 197485 MLS
14-07-09

- NOTES:
- 1) MATERIAL: JOHNSON PLASTICS #LM922402 OR EQUIV. (BLACK/WHITE MICROSURFACED IMPACT ACRYLIC 1/16" THK.)
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) BLACK BACKGROUND WITH WHITE LETTERS AND LINES
 - 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBEA62309-9 REV. T.DXF

DESIGN DRAWN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. T SHEET 11 OF 11
CHECKED	KPT		
MFG. APPR.	DP		
APPROVED	VP		
DATE	3/27/2019	TOOL PART # RBEA62309	TITLE AS350/355 FIELD MAINTENANCE KIT
		COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					